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Facile synthesis of a metal–organic framework-derived Mn₂O₃ nanowire coated three-dimensional graphene network for high-performance free-standing supercapacitor electrodes†

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This study presents a facile strategy to construct three-dimensional graphene network (3DGN) and metal–organic framework (MOF)-derived metal oxide composites as free-standing electrodes for supercapacitors for the first time. A Mn-based MOF is first grown *in situ* on a 3DGN substrate through a simple solution immersion method, and then a high-temperature treatment has resulted in the formation of a 3DGN decorated with Mn₂O₃ with a nanowire stacking flower-like morphology. The structure and morphology of the as-prepared samples are investigated by powder X-ray diffraction, Raman spectroscopy, X-ray photoelectron spectroscopy analysis, scanning electron microscopy, elemental mapping, and transmission electron microscopy. The designed 3DGN/Mn₂O₃ electrode material exhibits a high specific capacitance of 471.1 F g⁻¹ (0.21 F cm⁻²) at 0.2 A g⁻¹, good rate capability of 57.3% at 5 A g⁻¹ relative to the initial value at 0.2 A g⁻¹, and excellent long-cycle stability without decaying after 1800 charge–discharge cycles. The remarkable electrochemical performances originate from the synergistic effect of the high electrical conductivity and large surface area of the 3DGN along with the superior pseudocapacitance activity of Mn₂O₃ nanowires. This result suggests that the 3DGN/MOF-derived metal oxide composites are promising and efficient binder-free electrode materials for high-performance supercapacitors.

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1. Introduction

With increasing concerns regarding energy supply and environmental pollution, there has been an urgent demand for the development of sustainable and renewable resources.¹ In this context, electrochemical capacitors or supercapacitors have been considered as promising candidates for energy storage because of their high power densities, fast charge–discharge rate, long operating lifetime, and low maintenance cost.^{2–5} Transition metal oxides such as RuO₂, MnO₂, Mn₂O₃, Co₃O₄, NiO, Fe₂O₃, and Fe₃O₄, which are electrochemically active materials, have attracted great attention due to their exceptional pseudocapacitive properties.^{6–9}

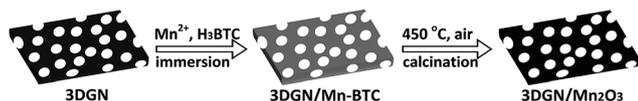
Recently, metal–organic frameworks (MOFs) have been widely studied owing to their large specific surface areas, high and tunable porosities, low densities, and versatile functionalities.¹⁰ MOFs with specific characteristics can be fabricated through varying the type of metal ion and organic linker.^{11–16}

This unique feature provides unlimited possibilities for constructing different kinds of nanostructured metal oxides by using MOFs as precursors or templates *via* thermolysis. The obtained MOF-derived metal oxides can be size- or shape-controlled under well-adjusted preparation conditions, which is beneficial for these electrode materials to achieve superior electrochemical performances.^{17–32} However, pseudocapacitors constructed from metal oxides often suffer from low rate capabilities and poor stabilities because of their low inherent electrical conductivities and large volume changes during the charge/discharge process.⁶ To deal with these issues, great efforts have been made to design and fabricate metal oxide–carbon composite electrodes involving nanostructured carbon materials (carbon nanofibers, carbon nanotubes, graphene, *etc.*), which can act as both conductive networks to increase the electrical conductivity and volume buffers to alleviate internal stress.^{33–44} The recently developed three-dimensional graphene network (3DGN) with a highly conducting framework, large internal surface area, and mechanical properties has been used widely as an excellent current collector in energy storage and conversion fields.^{45–47} In particular, 3DGNs coated with different types of nanostructured metal oxides have been employed as binder-free electrode materials for high-performance supercapacitors due to their high electrical conductivities and

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Scheme 1 Schematic illustration of the fabrication of 3DGN/Mn₂O₃.

electrochemical activities compared to those of pure metal oxides.^{48,49}

Taking into account the merits of MOF-derived metal oxides and the 3DGN, it is believed that the combination of both components will probably produce excellent electrochemical performances. Unfortunately, until now there are only two examples of 3DGN/MOF-derived metal oxides. Zhang has recently employed a two-step annealing strategy to construct 3DGN/metal oxide (Fe₂O₃, ZnO) hybrids by using MOFs (MIL-88-Fe, ZIF-8) as the precursors of metal oxides and a 3DGN as the backbone, and the photocatalytic properties of both materials were explored for application in lithium ion batteries.⁵⁰ As a continuation of our developed MOF-graphene hybrids for the energy-storage application,^{51–55} we described in this work a facile two-step process by the combination of an immersion reaction and subsequent annealing treatment to fabricate 3DGN/metal oxide composites as free-standing electrode materials. As shown in Scheme 1, a high-quality 3DGN was first prepared by using a chemical vapor deposition technique,⁵⁶ and then Mn-BTC (H₃BTC = 1,3,5-benzenetricarboxylic acid) crystals were grown on the 3DGN *via* a solution immersion method. The final Mn₂O₃-anchored 3DGN hybrid was obtained after the calcination of 3DGN/Mn-BTC precursors in air. The as-synthesized 3DGN/Mn₂O₃ was used directly as the current collector without any binder and conducting agent. In this composite, the 3DGN provided electron superhighways for charge storage and further promoted the charge-exchange rate of active material Mn₂O₃ involving the proton and electron double injecting/expelling process. As a result, this type of electrode material presented a remarkable electrochemical performance with a large specific capacitance, high rate capability and excellent cycling stability, which can be reasonably ascribed to the synergistic effect of 3DGN and Mn₂O₃ components. To the best of our knowledge, this is the first work on the fabrication of a MOF-derived metal oxide coated 3DGN as an electrode material for supercapacitors.

2. Experimental details

2.1 Chemicals

All chemicals were purchased from Shanghai Chemical Reagent Co. Ltd (China) and used as received without further purification. Nickel foam (1.0 mm thickness) was purchased from Shenzhen Six Carbon Technology (China).

2.2 Synthesis of 3DGN

The 3DGN was prepared by using a chemical vapor deposition (CVD) method. In brief, the nickel foam was put into a quartz tube and heated to 1000 °C at a ramping rate of 30 °C min⁻¹ in

a flow of a mixed gas of Ar (300 sccm) and H₂ (10 sccm). The temperature was kept at 1000 °C for 60 min and then CH₄ (60 sccm) was bubbled into the tube with a gas mixture of Ar/H₂ (v/v = 100/10) for 15 min when the temperature was stable. The furnace was rapidly cooled down to room temperature at a cooling rate of about 100 °C min⁻¹ under an Ar/H₂ flow, and the 3DGN coated on Ni foam was obtained. The Raman spectrum of this sample exhibited two characteristic peaks: a G band at ~1585 cm⁻¹ assigned to the E_{2g} phonon of C sp² atoms and a 2D band at ~2690 cm⁻¹ corresponding to double resonance transitions (Fig. S1†).⁵⁷ The intensity ratio between the 2D and G bands indicates the multilayer feature of graphene foam.⁵⁸ The lack of defects and absence of contacts between separated graphene sheets ensure a high conductivity of such a 3D graphene monolith.⁵⁹ The as-prepared 3DGN with Ni was immersed in a solution mixture of FeCl₃ (1 mol L⁻¹) and HCl (1 mol L⁻¹) at room temperature to remove Ni metal. Finally the 3DGN without Ni was heated in 69 wt% HNO₃ at 80 °C for 8 hours and subjected to further use.

2.3 Synthesis of Mn-BTC

The Mn-based MOF was synthesized by following the procedure reported elsewhere with slight modifications.⁶⁰ Typically, Mn(CH₃COO)₂ (0.25 g) and PVP (K-29, 0.5 g) were dissolved in an ethanol/water (v/v = 1/1, 10 mL) system to give solution I. 0.45 g of 1,3,5-benzenetricarboxylic acid (H₃BTC) was also dissolved in an ethanol/water (v/v = 1/1, 10 mL) mixture to form solution II. Solution II was poured slowly into solution I under stirring and the stirring was stopped after 30 seconds. The white precipitate appeared after the reaction mixture was left unstirred and aged for 24 h. The products were collected by centrifugation, washed with an equal amount of ethanol/water mixture several times, and then dried in an oven at 60 °C. The resulting sample was referred to as Mn-BTC.

2.4 Synthesis of Mn₂O₃

Mn₂O₃ was prepared through the calcination of Mn-BTC in a furnace under a flow of air. The temperature was first raised to 450 °C at a ramping rate of 10 °C min⁻¹, and then stabilized at 450 °C for 2 h. Upon naturally cooling down to room temperature, the resulting black Mn₂O₃ products were harvested.

2.5 Synthesis of 3DGN/Mn-BTC

The acid-treated 3DGN was placed in a glass bottle. 1 mL of solution I mentioned above was added, followed by the addition of solution II (1 mL) after 24 h. The bottle was shaken gently for 30 seconds and placed without shaking for 24 h. The resulting 3DGN/Mn-BTC composite was washed with an equal amount of ethanol/water several times, and dried in an oven at 60 °C. The color of the 3DGN changed to a little white, indicating the growth of Mn-BTC crystals on the framework of 3DGN.

2.6 Synthesis of 3DGN/Mn₂O₃

The 3DGN/Mn₂O₃ composite was prepared through the calcination of 3DGN/Mn-BTC precursors in a furnace under a flow of

air. The temperature was raised to 450 °C at a ramping rate of 10 °C min⁻¹, and then stabilized at 450 °C for 2 h. Upon naturally cooling down to room temperature, the resulting 3DGN/Mn₂O₃ products were obtained. The color of the bulk material was seen to change from a little white to black, confirming the formation of Mn₂O₃ on the 3DGN. The 3DGN content in the hybrid is about 57.3%, based on the result of the TG test (Fig. S2†). Moreover, the weights of the 3DGN (1 cm²) and 3DGN/Mn₂O₃ (1 cm²) are approximately 0.25 and 0.45 mg, respectively. So, the proportion of the 3DGN in the hybrid is about 55.6 wt%, which is close to the TG result. Also, the loading mass of the active material Mn₂O₃ in the composite electrode material is 0.20 mg cm⁻².

2.7 Characterization

Powder X-ray diffraction (XRD) patterns were obtained on a Shimadzu XRD-6000 diffractometer using Cu-K α radiation (0.15406 nm). Raman spectra were recorded using a Horiba HR800 Raman spectrometer with excitation using a 514 nm laser. The surface electronic states were investigated by X-ray photoelectron spectroscopy (XPS, Thermo-VG Scientific ESCA-LAB 250 using Al-K α radiation) with a base pressure of 2×10^{-9} mbar. The field-emission scanning electron microscopy (FE-SEM) and field-emission transmission electron microscopy (FE-TEM) were performed on a ZEISS Merlin Compact and JEOL JEM-2100F, respectively. The elemental mapping analysis was carried out on an energy-dispersive X-ray spectrometer (EDS, Oxford X-Max).

2.8 Electrochemical measurements

All electrochemical measurements were performed on an Autolab PGSTAT302N potentiostat (Eco-Chemie) using a standard three-electrode configuration equipped with a platinum plate and saturated calomel electrode (SCE) as the counter and reference electrodes, respectively. The as-prepared 3DGN, 3DGN/Mn-BTC and 3DGN/Mn₂O₃ samples were used directly as the working electrodes without using any conductive material or binder. As a comparison, the working electrodes of pure Mn-BTC and Mn₂O₃ were fabricated by mixing active materials with polyvinylidene fluoride (PVDF) binder and super-p at a weight ratio of 8 : 1 : 1. The as-made slurry was coated onto a graphite paper of about 1 cm² and dried at 60 °C overnight. In this work, 0.5 M Na₂SO₄ aqueous solution was utilized as the electrolyte and all measurements were performed at 298 K. The electrochemical performances of the electrodes were characterized by cyclic voltammetry (CV) and galvanostatic charge-discharge (GCD) tests within a potential range from 0 to 0.8 V *versus* SCE at different scan rates and current densities. The electrochemical impedance spectroscopy (EIS) measurements were carried out in a frequency range from 0.01 Hz to 100 kHz at open circuit potential with an AC perturbation of 10 mV.

3. Results and discussion

Fig. 1 shows the powder XRD patterns of all samples. The significant diffraction peak for the 3DGN at around 26.5°

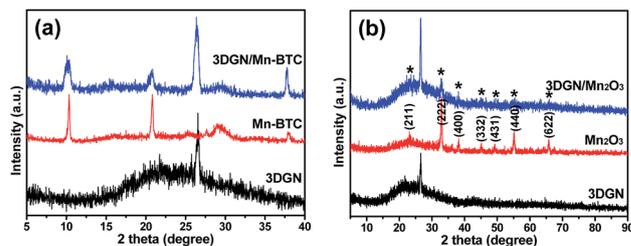


Fig. 1 Powder XRD patterns of (a) 3DGN, Mn-BTC, 3DGN/Mn-BTC, and (b) 3DGN, Mn₂O₃, 3DGN/Mn₂O₃.

corresponds to the (002) plane of graphitic carbon (JCPDS no. 75-1621). The diffraction patterns of the as-prepared Mn-BTC are consistent with the previous work (Fig. S3a†),⁶¹ indicating the successful preparation of the same MOF formulated as Mn₃(BTC)₂(H₂O)₆. For the 3DGN/Mn-BTC composite, the characteristic peaks ascribed to the 3DGN and Mn-BTC were obviously observed, which confirmed the combination of both components after the solution immersion process. The diffraction peaks of Mn-BTC are considerably broadened, indicating that the anchored MOF particles are very small in size, as described in the morphology analysis below. All of the diffraction peaks of manganese oxide obtained from annealing Mn-BTC precursors in air can be reasonably assigned to (211), (222), (400), (332), (431), (440) and (622) planes of the monoclinic structured Mn₂O₃ with a space group of *C2/m* (JCPDS no. 41-1442) (Fig. S3b†). The absence of diffraction peaks of other phases indicates the high purity of our samples and the complete phase transformation from Mn-BTC to Mn₂O₃ through a high-temperature treatment. All diffraction peaks for the 3DGN/Mn₂O₃ composite can be well indexed to Mn₂O₃ apart from the characteristic peak at $2\theta = 26.5^\circ$ from the 3DGN substrate, which demonstrates that the crystalline Mn₂O₃ particles have been integrated into the 3DGN substrate after annealing 3DGN/MOF precursors. The broad diffraction peaks assigned to Mn₂O₃ also confirmed the small particle size.

The chemical composition and oxidation state of the 3DGN/Mn₂O₃ composite were identified from XPS measurements. The survey XPS spectra (Fig. 2a) suggested the presence of C, Mn and O. The peak at 284.8 eV in the XPS spectrum (Fig. 2b) of C 1s originates from the sp²-hybridized carbon atoms from the 3DGN.⁶² Two peaks at 641.6 and 653.3 eV in the XPS spectrum (Fig. 2c) of Mn 2p can be assigned to the Mn 2p_{3/2} and Mn 2p_{1/2} spin-orbit states, respectively. The spin energy separation between both peaks is 11.7 eV, matching with that of the standard Mn₂O₃.⁶³ As shown in Fig. 2d, the peak at 531.8 eV is assigned to O-C (O 1s) of the graphene sheet⁶⁴ and the peak at 530.0 eV can be ascribed to O-Mn (O 1s) of Mn₂O₃.⁶⁵⁻⁶⁷ This result indicates the formation of the Mn₂O₃ particle anchored-3DGN after annealing 3DGN/Mn-BTC in air.

Field-emission scanning electron microscopy (FESEM) and transmission electron microscopy (FETEM) images of the as-synthesized samples are illustrated in Fig. 3. The 3DGN exhibited a free-standing, monolithic and uniform porous structure (Fig. 3a). The pristine Mn-BTC displayed a well-defined long-nanorod morphology with an average diameter of

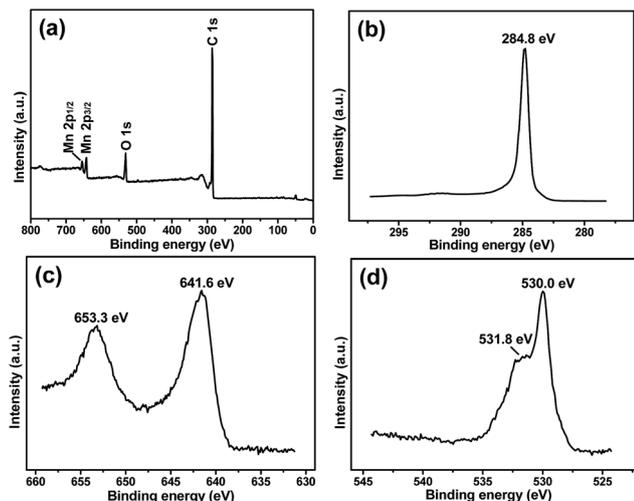


Fig. 2 XPS spectra of the 3DGN/Mn₂O₃ composite: (a) survey spectrum, (b) C 1s spectrum, (c) Mn 2p spectrum, and (d) O 1s spectrum.

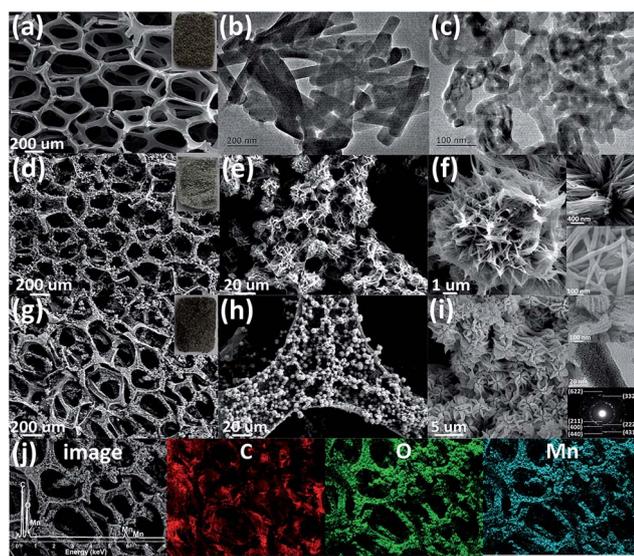


Fig. 3 (a) SEM image of 3DGN (inset: the photograph of 3DGN); TEM images of (b) Mn-BTC and (c) Mn₂O₃; SEM images of 3DGN/Mn-BTC at (d and e) low magnifications (inset: the photograph of 3DGN/Mn-BTC) and (f) high magnifications (inset: SEM images of nanowires); SEM images of 3DGN/Mn₂O₃ at (g and h) low magnifications (inset: the photograph of 3DGN/Mn₂O₃) and (i) high magnifications (inset: SEM image of nanowires (top), TEM image of a single nanowire (middle), and the corresponding SAED pattern (bottom)); (j) the elemental mapping distribution of 3DGN/Mn₂O₃ (inset: EDS spectrum).

about 80 nm and a length of more than half a micrometer (Fig. 3b), as observed in the literature.⁶⁰ After the calcination of Mn-BTC in air, the resulting Mn₂O₃ particles inherited a short-nanorod shape, and the average size (~20 nm in diameter and ~60 nm in length) had significantly shrunk compared with MOF precursors due to the loss of hydrogen and carbon atoms upon heating (Fig. 3c), evidenced in other MOF-derived metal oxides.^{68,69} The whole framework of the 3DGN remained intact without spalling after the growth of Mn-BTC

crystals except for the color change of the 3DGN, and the surface of the 3DGN became rough compared to the original surface (Fig. 3d). As shown in Fig. 3e and f, uniform flower-like Mn-BTC microspheres with a diameter of ~20 μm were grown densely on the surface of the 3DGN, and in fact these flower-shaped spheres comprise numerous nanowires with a smooth surface. High-magnification SEM images further confirmed that these Mn-BTC nanowires have an average diameter of approximately ~50 nm and a length from several-hundred nanometers to several micrometers (Fig. 3f inset). Notably, the Mn-BTC nanowire coated 3DGN and pure Mn-BTC crystals show slightly different morphologies, indicating that the unique feature of the 3DGN has an influence on the assembly reaction of MOF precursors (Mn(II) ions, H₃BTC ligands). The obtained 3DGN/Mn₂O₃ bulk material still kept the completeness after annealing 3DGN/Mn-BTC in air (Fig. 3g), and the color of the sample turned back to black due to the high-temperature oxidation of the MOF. The obtained Mn₂O₃ particles exhibited a nanowire stacking flower-like morphology with a diameter of several micrometers (Fig. 3h and i). It can be seen that these flowers are irregular and exhibit a significant decrease in size relative to Mn-BTC flower-like microspheres in the 3DGN/Mn-BTC sample. However, these Mn₂O₃ particles still maintained the nanowire shape of MOF precursors, and the diameter of the nanowires is in the range of 30–40 nm. The decrease in size for Mn₂O₃ compared with Mn-BTC in 3DGN/Mn-BTC can be mainly ascribed to the release of organic parts during the calcination. Notably, the observed Mn₂O₃ nanowires are discontinuous and interconnected, and the surface of the nanowires is much rougher than that of Mn-BTC because of the release of gaseous molecules after the calcination of the MOF. This result further demonstrates that MOFs can be converted to the designed metal oxides with controlled morphologies and sizes through the high-temperature treatment.^{70,71} In our case, organic linkers in the MOF can efficiently prevent the aggregation of the resulting nanometer particles in the primary nanowire-shaped MOF, generating numerous voids in the final microflowers and nanowires with a coarse surface. These voids will make the maximum proportion of the surfaces accessible to the electrolyte leading to high capacitance. The selected-area electron diffraction (SAED) pattern of Mn₂O₃ nanowires in the composite showed a set of well-defined concentric rings, indicating their polycrystalline structure. The corresponding crystal planes are consistent with the XRD analysis. Moreover, the complete coverage of Mn₂O₃ layers can be also evidenced by energy-dispersive X-ray spectroscopy (EDS). The elemental mapping images of carbon, oxygen and manganese clearly verified the homogeneous coating of Mn₂O₃ particles throughout the 3D macroporous graphene framework (Fig. 3j).

The free-standing 3DGN, 3DGN/Mn-BTC and 3DGN/Mn₂O₃ materials were used directly as working electrodes. The electrochemical performances of all samples were investigated by cyclic voltammetry (CV) and galvanostatic charge/discharge (GCD) measurements in a three-electrode beaker cell in a 0.5 M Na₂SO₄ electrolyte (Fig. 4). In the comparison experiments, the pure Mn-BTC and Mn₂O₃ powders were also used as the working electrodes according to the conventional electrode preparation method described in the Experimental section.

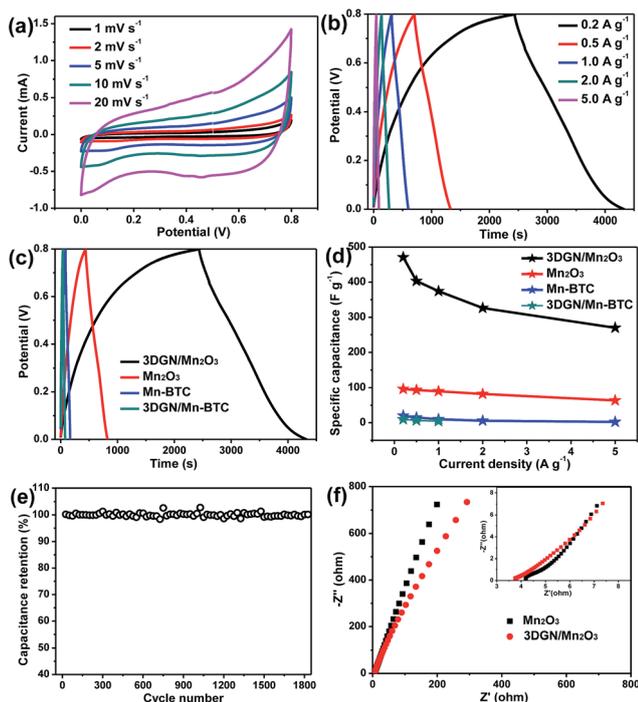


Fig. 4 (a) CV curves of the 3DGN/Mn₂O₃ composite electrode at different scan rates; (b) GCD curves of 3DGN/Mn₂O₃ at different current densities; (c) GCD curves of the electrodes of Mn-BTC, Mn₂O₃, 3DGN/Mn-BTC and 3DGN/Mn₂O₃ at 0.2 A g⁻¹; (d) specific capacitance as a function of the current density of the electrodes of Mn-BTC, Mn₂O₃, 3DGN/Mn-BTC and 3DGN/Mn₂O₃; (e) cycling performance of 3DGN/Mn₂O₃ during 1800 charge–discharge cycles at 1 A g⁻¹; (f) Nyquist plots of Mn₂O₃ and 3DGN/Mn₂O₃ (inset: the magnification of the high frequency).

The CV curves of the 3DGN/Mn₂O₃ electrode at different scan rates are shown in Fig. 4a. The curves presented an approximately rectangular and symmetric shape, indicating the pseudocapacitive nature with fast charge/discharge processes. CV curves basically kept the same shape and still remained approximately rectangular upon increasing the scan rates from 1 to 20 mV s⁻¹, demonstrating the remarkable electrochemical reversibility. This can be attributed to the hierarchically interconnected and porous nanostructure, and electrically conductive feature of the 3DGN, which allow great access of the electrolyte to the active surface of electrode materials. CV curves with similar behaviors have also been observed in the 3DGN/Mn-BTC, Mn-BTC, Mn₂O₃, and 3DGN electrodes (Fig. S4–S7†). The GCD curves of Mn-BTC, Mn₂O₃, 3DGN, 3DGN/Mn-BTC, and 3DGN/Mn₂O₃ electrodes measured between 0 and 0.8 V at different current densities are shown in Fig. S4–S7† and 4b. The areas of GCD curves decreased with increasing current densities from 0.2 to 5 A g⁻¹. It should be noted that the GCD curves of 3DGN/Mn₂O₃ are not strictly symmetrical especially for the case at low current density, indicating the absence of complete reversibility for the redox. The GCD curves at 0.2 A g⁻¹ of the 3DGN and 3DGN/Mn₂O₃ electrodes are shown in Fig. S8.† It can be seen that the voltage of the 3DGN approximately varies linearly with time, and the curve is close to an isosceles triangle,

which revealed the ideal double-layer capacitive behavior. Different from the 3DGN, the charge/discharge curve of 3DGN/Mn₂O₃ exhibits a slight bend and a longer charge/discharge time. This phenomenon is mainly ascribed to the pseudo-capacitance of Mn₂O₃. Thus, the specific capacitance of the 3DGN/Mn₂O₃ composite electrode is composed of both the double-layer capacitance of the 3DGN and faradaic redox pseudo-capacitance of Mn₂O₃. Fig. 4c shows the charge–discharge curves of the 3DGN/Mn₂O₃, 3DGN/Mn-BTC, Mn-BTC and Mn₂O₃ electrodes at a current density of 0.2 A g⁻¹. The specific capacitance of the electrodes at different current densities can be calculated from these curves according to the following equation: $C = It/\Delta Vm$, where C (F g⁻¹) is the specific capacitance, I is the discharge current, t is the total discharge time, ΔV is the potential drop during discharge, and m is the mass of active materials in a single electrode. It is noted that the specific capacitance of 3DGN/Mn₂O₃ was measured to be 471.1 F g⁻¹ (0.21 F cm⁻²) at 0.2 A g⁻¹, much higher than those for as-prepared Mn₂O₃ (96.3 F g⁻¹), Mn-BTC (20.4 F g⁻¹), 3DGN (13.75 F g⁻¹, 0.0034 F cm⁻²) and 3DGN/Mn-BTC (9.6 F g⁻¹). The specific capacitance observed in 3DGN/Mn₂O₃ exhibits nearly 5- and 35-fold enhancements relative to pure Mn₂O₃ and the 3DGN, respectively, indicating that the hierarchically interconnected and porous structures of 3DGN/Mn₂O₃ and excellent electrical conducting ability of the 3DGN could offer more electrochemically active sites to take part in the process of energy storage and then improve the capacitive performance of electrodes. It was found that the specific capacitance of the 3DGN can be negligible due to its much lower value compared to that for 3DGN/Mn₂O₃. In fact, the specific capacitance of 3DGN/Mn₂O₃ is considerably higher than those of Mn₂O₃ electrode materials with various morphologies (such as nanocubes, films, microspheres and micropolyhedrons).^{72–74}

To probe the rate capability of the electrodes, the specific capacitances of the 3DGN/Mn₂O₃ electrode have been examined at different current densities. Fig. 4d shows the summary plots of the specific capacitances vs. the current densities. The specific capacitance of 3DGN/Mn₂O₃ is 471.1, 403.1, 374.2, 326.5, and 270.0 F g⁻¹ at 0.2, 0.5, 1, 2, and 5 A g⁻¹, respectively. The 3DGN/Mn₂O₃ electrode preserved 57.3% of its initial capacitance value at 0.2 A g⁻¹ upon increasing the current density to 5 A g⁻¹. The capacitance decreased upon raising discharge current densities, which can be ascribed to the resistance increase in Mn₂O₃ and the relatively insufficient faradaic redox reaction at higher current densities. This remarkable rate capability observed in our composite can be attributed to the hierarchically interconnected and porous structure of the materials, which allows the facile penetration of electrolytes to promote the redox reactions. It also guarantees that relatively highly electrolyte-accessible areas and the porous features are greatly beneficial for the transport and diffusion of electrolyte ions during the rapid charge–discharge process. For this type of composite electrode, the free-standing macroporous 3DGN becomes the container of Na⁺ ions and promotes the faradaic reactions of the active materials at high current densities for energy storage. As we all know, the good long-term cycle stability of electrode materials is an important criterion

Table 1 Summary of capacitive performances of reported Mn₂O₃, Mn₂O₃-carbon and MnO₂/3DGN electrode materials for supercapacitors

Electrode material	Specific capacitance (based on the active material)	Cycling stability	Ref.
Mn ₂ O ₃ nanowires/3DGN	471.1 F g ⁻¹ (0.2 A g ⁻¹)	1800 cycles (~100%)	This work
Mn ₂ O ₃ films	<189.9 F g ⁻¹ (25 mV s ⁻¹)	300 cycles (<78.6%)	72
Mn ₂ O ₃ spheres or polyhedrons	<202 F g ⁻¹	400 cycles (<100%)	73
Mn ₂ O ₃ nanocubes	191.1 F g ⁻¹ (0.1 A g ⁻¹)	3000 cycles (108%)	74
Mn ₂ O ₃ /2DGN	300 F g ⁻¹ (0.05 A g ⁻¹)	1000 cycles (>90%)	75
Mn ₂ O ₃ /carbon aerogel microbeads	368.01 F g ⁻¹ (1 mV s ⁻¹)	5000 cycles (90%)	76
MnO ₂ nanospheres/3DGN	709.8 F g ⁻¹ (0.2 A g ⁻¹)	1000 cycles (97.6%)	77
MnO ₂ nanoparticles/3DGN	242 F g ⁻¹ (1 A g ⁻¹)	1000 cycles (89.6%)	78
MnO ₂ nanoflakes/3DGN	210 F g ⁻¹ (2 A g ⁻¹)	4000 cycles	79
MnO ₂ nanofibers/3DGN	670 F g ⁻¹ (10 mV s ⁻¹)	—	80
MnO ₂ nanosheets/3DGN	465 F g ⁻¹ (2 mV s ⁻¹)	—	81
MnO ₂ (various shapes)/3DGN	560 F g ⁻¹ (0.2 A g ⁻¹)	1000 cycles (79%)	82

for supercapacitors. The specific capacitance of the 3DGN/Mn₂O₃ electrode as a function of cycle numbers at a current density of 1 A g⁻¹ for up to 1800 charge–discharge cycles is illustrated in Fig. 4e. The specific capacitances of the 3DGN/Mn₂O₃ electrode remained unchanged during the whole cycling tests. As the substrate of active material Mn₂O₃, the macro-porous 3DGN not only offers an extremely highly electrolyte-accessible area and keeps the active materials from falling off into the electrolyte, but also serves as a structural buffer for the large volume expansion–contraction during the redox reaction process. As a result, the 3DGN/Mn₂O₃ electrode exhibited an excellent electrochemical stability. Fig. 4f shows the Nyquist plots of the Mn₂O₃ and 3DGN/Mn₂O₃ electrodes. As can be seen in the magnification Nyquist plots (inset), the bulk solution resistance of 3DGN/Mn₂O₃ (3.79 Ω) is smaller than that of Mn₂O₃ (4.20 Ω), which can be attributed to the improved electrical conductivity caused by the introduction of the 3DGN. In a high frequency region, the semicircular loops of Mn₂O₃ and 3DGN/Mn₂O₃ are very small, and the diameter for 3DGN/Mn₂O₃ is smaller than that for Mn₂O₃, implying that the 3DGN/Mn₂O₃ composite electrode provides a better pathway for ion transfer and electron transport. In the mid-frequency region, a straight line inclined at a high angle with the real axis was observed, representing a Warburg element of the diffusion limitation. In a low frequency region, both materials exhibited a straight oblique line, indicating the typical capacitive behavior of supercapacitor electrodes.

It should be mentioned here that the 3DGN/Mn₂O₃ composite has obvious advantages compared with the reported pure Mn₂O₃ (ref. 72–74) and Mn₂O₃-carbon hybrids^{75,76} in the aspects of specific capacitance and cycling stability, even comparable to the free-standing MnO₂/3DGN materials (Table 1).^{77–82} The remarkable electrochemical performance of 3DGN/Mn₂O₃ can be attributed to the synergetic effect of Mn₂O₃ and 3DGN components. Firstly, the active material Mn₂O₃ with a nanowire morphology can provide a high faradic capacitance for supercapacitors, while the hierarchically porous structure of 3DGNs/Mn₂O₃ facilitates fast transport of electrons and ions among active materials. Secondly, the interconnected and high electronic conductivity of the 3DGN provides efficient tunnels and more available active sites for the diffusion of electrolyte

ions and electron transport. Finally, the 3DGN can act as a structural buffer for the large volume expansion during the redox reaction, and has an intense electrical contact with active materials Mn₂O₃ upon cycling, resulting in a high rate capability as well as excellent cycling stability.

4. Conclusions

In summary, a simple and cost-effective protocol to fabricate a Mn₂O₃ nanowire-coated 3DGN *via* a two-step process has been developed in this work. This novel free-standing 3DGN/Mn₂O₃ hybrid can be directly employed as an electrode for supercapacitors and has demonstrated remarkable electrochemical performances including a high specific capacitance, superior rate capability and excellent long-term cycling stability. The excellent electrochemical properties can be reasonably attributed to the synergistic integration of the high electrical conductivity and large surface area of the 3DGN as well as the superior pseudocapacitive activity of Mn₂O₃ nanowires. Our work opens up an avenue to rationally design and construct hierarchically porous and free-standing 3DGN/MOF-derived metal oxide electrode materials with outstanding electrochemical properties for their applications in the next-generation energy conversion/storage devices.

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