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Ag@CoFe$_2$O$_4$/Fe$_2$O$_3$ nanorod arrays on carbon fiber cloth as SERS substrate and photo-Fenton catalyst for detection and degradation of R6G

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Abstract
In this study, Ag nanoparticles loaded CoFe$_2$O$_4$/Fe$_2$O$_3$ nanorod arrays on carbon fiber cloth have been successfully fabricated by a hydrothermal route followed by a calcination treatment and photochemical reduction process. The as-prepared composite has been characterized by X-ray diffraction (XRD), scanning electron microscope (SEM), transmission electron microscope (TEM) and X-ray photoelectron spectroscopy (XPS). The obtained Ag@CoFe$_2$O$_4$/Fe$_2$O$_3$ nanorod arrays show excellent SERS performance, which provides enhancement factors (EF) as high as about $1.2 \times 10^8$ for Rhodamine 6G (R6G). The SERS signals collected over a 20 μm × 20 μm area show relative standard deviation lower than 12%, suggesting good SERS signal uniformity. In addition, the Ag@CoFe$_2$O$_4$/Fe$_2$O$_3$ nanorod arrays can be used as an effective photo-Fenton catalyst photocatalytical degradation of R6G. It was found that 99.15% of R6G can be degraded in an hour. This bifunctional composite that can act both as SERS substrates and as photo-Fenton catalyst would facilitate the cleaning and recycling of SERS substrates for reusing through a photocatalytic process, as well as facilitate the integration of rapid detection and effective degradation of organic pollutants.

Key words: Ag@CoFe$_2$O$_4$/Fe$_2$O$_3$ nanorod arrays, SERS, photo-Fenton catalyst, recyclable substrate, R6G
Graphical abstract:
1. Introduction

How to detect organic pollutants at ultralow concentration is always a hot research topic. Surface-enhanced Raman scattering (SERS) is a sensitive and nondestructive analytical detection tool and can detect analytes even to a single molecule [1-3]. Noble metal (such as Ag, Au) nanostructures have been widely investigated to be the SERS substrate owing to the enhanced electromagnetic near field on the surface of metal nanostructure aggregation, which can highly amplify the Raman signal [4-7]. However, fabrication of SERS substrates with large area, high sensitivity and excellent reproducibility still remains challenging. Two dimensional and three dimensional (2D and 3D) noble metal nanoparticle arrays such as Au nanocluster [8-9], Ag nanoparticles decorated 3D sunflower-like structure [10], Au coated ZnO [11-12], Ag coated TiO$_2$ [13-14], Ag coated NiO [15] were widely prepared and used as SERS substrates, most of which show excellent SERS signals with improved reproducibility[16-19].

In addition to the detection technology, remove of pollutants after detection is another very important issue. Photocatalytic degradation route is a rapid, cost effective and energy-saving method to remove of various dye pollutants [20-22]. Thus, systematic integration of rapid detection and effective degradation of organic pollutants has attracted more and more attention. Recently, it was reported that metal-semiconductor nanocomposites can act as photocatalysts to degrade dye pollutants. At the same time, they show excellent SERS performance. This makes them a kind of potential bifunctional materials as both of photocatalysts and SERS substrates that can detect and remove of pollutants at the same time. For examples, it was demonstrated that detection and visible-light photocatalytic degradation of Sudan 1 can be finished by Au nanoparticles decorated AgCl or AgBr micro-necklaces [23]. ZnO-RGO-Au composite was also employed both as a photocatalyst for degrading R6G and a SERS substrate for real-time quantitatively monitoring of the degradation process [24]. In addition, some TiO$_2$-noble metal nanocomposites and ZnO-noble metal nanocomposites were also prepared and used as SERS substrates and photocatalysts [25-28]. These pioneering studies suggest the wide application of SERS substrates composed by metal-semiconductor composites, which facilitate the integration of real-time detection and effective degradation. However,
the reported bifunctional metal-semiconductor substrates are limited to several cases. There is still a huge space for developing this kind of bifunctional SERS substrates. Herein, we demonstrate a new metal-semiconductor composite SERS substrate composed by Ag and CoFe$_2$O$_4$/Fe$_2$O$_3$ nanorod arrays.

It is known that ferrites are useful soft magnetic materials. They are also effectively heterogeneous photocatalysts, which can produce e$^-$/h$^+$ pairs on the surface under light irradiation [29]. The produced e$^-$ and h$^+$ enable oxidation and reduction processes to occur, which usually involve the formation of reactive oxygen species, such as highly active hydroxyl radicals (·OH). With the addition of H$_2$O$_2$, the production of ·OH can be enhanced and a Fenton-type system is generated. The obtained ·OH radicals can oxidize most of organic contaminants in waste water [30-34]. Thus, the integration of noble metal nanoparticles with ferrites will produce magnetic bifunctional SERS substrates with effectively photocatalytic performance.

The bifunctional composites, Ag@CoFe$_2$O$_4$/Fe$_2$O$_3$ nanorod arrays, were synthesized via hydrothermal method followed by a photochemical route. The obtained composite can act as both of photocatalysts and SERS substrates. It exhibits high SERS sensitivity and excellent reproducibility. The EF and detection limit can reach 1.2×10$^8$ and 10$^{-10}$ M for R6G, respectively. It was found that the composite has enhanced SERS performance than those of CoFe$_2$O$_4$/Fe$_2$O$_3$ nanorod arrays and Ag nanoparticle substrate. The signals collected over a 20 μm×20 μm area of Ag@CoFe$_2$O$_4$/Fe$_2$O$_3$ nanorod arrays give relative standard deviation lower than 12%. In addition, the composite can serve as a photo-Fenton catalyst to degrade R6G effectively. The photodegradation results showed that with the assistance of Ag@CoFe$_2$O$_4$/Fe$_2$O$_3$ nanorod arrays, the degradation rate of the R6G solution (5mg/L) was 99.15% after 1 h, which is much higher than that of pristine CoFe$_2$O$_4$/Fe$_2$O$_3$ nanorod arrays. Especially, it was demonstrated that the bifunctional SERS substrate can be recycled with the assistance of a photocatalytic degradation process, which will help to clean the absorbed molecular on the surface.
2. Experimental details

2.1. Materials

Cobalt nitrate hexahydrate (Co(NO$_3$)$_2$·6H$_2$O), ferric nitrate nonahydrate (Fe(NO$_3$)$_3$·9H$_2$O), silver nitrate (AgNO$_3$), ammonium fluoride (NH$_4$F), nitric acid (HNO$_3$, 68 wt.%) and urea were purchased from Sinopharm Chemical Reagent Co, Ltd. R6G was purchased from J&K Scientific, Ltd. All the chemicals were of analytical grade and used without further purification. The carbon fiber cloth (WOS1002, purchased from CeTech Corporation, Taiwan) was cut into pieces with size of 2 cm × 2 cm square shape, which was washed by ultrasonic treatment in acetone, distilled water and ethanol for one hour, respectively. Then it was soaked in the nitric acid solution (HNO$_3$, 68 wt.%) for 4 hours to activate the surface.

2.2. Synthesis of Ag@CoFe$_2$O$_4$/Fe$_2$O$_3$ nanorod arrays

The Ag@CoFe$_2$O$_4$/Fe$_2$O$_3$ nanorod arrays was synthesized via a three-step experimental process. Typically, 1 mmol of Co(NO$_3$)$_2$·6H$_2$O, 2 mmol of Fe(NO$_3$)$_3$·9H$_2$O, 2 mmol of NH$_4$F, and 5 mmol of urea were dissolved successively into 20 mL distilled water under continuous stirring for 30 min. Then the mixture was transferred into 25 mL Teflon-lined stainless-steel autoclave. A piece of treated carbon fiber cloth was placed in it. Afterwards, the autoclave was heated up to 140 °C and reacted at that temperature for 10 h. When cooled to room temperature naturally, the carbon fiber cloth was taken out and washed with distilled water for several times. It was calcined at 450 °C in N$_2$ atmosphere for 2 h. The obtained sample, CoFe$_2$O$_4$/Fe$_2$O$_3$ nanorod arrays on carbon fiber cloth, was then immersed in 0.5 mL of 0.05 M AgNO$_3$ aqueous solution and was irradiated by UV-light for 3 h at room temperature. UV light irradiation induces the formation of Ag nanoparticles on CoFe$_2$O$_4$/Fe$_2$O$_3$ nanorod arrays, forming Ag@CoFe$_2$O$_4$/Fe$_2$O$_3$ nanorod arrays.
2.3 Characterization

The phase identification of the samples were characterized via powder X-ray diffraction (XRD, Shimadzu XRD-6000 diffractometer, Cu-Kα radiation, λ=0.15406 nm). The morphologies and microstructures were observed via scanning electron microscopy (SEM, Hitachi S4800 microscope) and transmission electron microscopy (TEM, Tecnai G2 F30 S-Twin, FEI, Netherlands), respectively. The chemical composition was executed by X-ray photoelectron spectroscopy (XPS, Thermo-VG Scientific ESCALAB 250 using Al-Ka radiation).

2.4 SERS measurements

Surface-enhanced Raman scattering analysis was conducted with a Raman spectrometer (Renishawin Via, England). All of the Raman measurements were performed at room temperature. For Raman scattering measurements, the synthesized SERS substrates and the pure carbon cloth substrate were soaked in 3 mL of R6G aqueous solutions with different concentrations for 12 h. Then, the substrates were taken out and dried in dark place. A 532 nm laser was used as the excitation source with an exposure time of 2 s and every resultant spectrum was accumulated two times. The laser power was maintained at 22.5 mW (0.05% × 45 W) with an average spot size about 2 μm diameter in all acquisitions. The identical instrumental settings were used for all the Raman tests.

2.5 Degradation of R6G dye

The photo-Fenton experiments were performed in a photochemical reaction apparatus (QIQIAN-V, Shanghai Qiqian Electronic technology Co. Ltd.). A 300 W Xe lamp with wavelength range of 300 to 800 nm was used to simulate sunlight. The concentration of R6G was analyzed by using a UV-vis spectrophotometer (UV-3010, Hitachi). The photocatalytic performance of the Ag@CoFe₂O₄/Fe₂O₃ nanorod arrays was evaluated by degradation of R6G in aqueous solution. All the experiments were performed at room temperature under ambient conditions. In a typical experiment, a piece of carbon fiber cloth with Ag@CoFe₂O₄/Fe₂O₃ nanorod arrays was immersed in 50 mL of R6G (5 mg/L) solution. The solution was then magnetically stirred in the dark for 30 min before light irradiation.
Then, 1 mL of 30% H₂O₂ was added. The concentration change of R6G was analyzed every 5 min with 2 mL aliquots taking from the reaction system by using UV-vis spectroscopy. For comparison, photocatalytic degradation of R6G on CoFe₂O₄/Fe₂O₃ nanorod arrays was also investigated.

2.6 The recycling of the Ag@CoFe₂O₄/Fe₂O₃ nanorod arrays SERS substrate

After the first time use, the Ag@CoFe₂O₄/Fe₂O₃ nanorod arrays were put into 20 mL of H₂O₂ solution (containing 0.8 mL of 30% H₂O₂) for 30 mins under Xe lamp. After washing with distilled water, the SERS substrate was soaking into 3 mL of 10⁻⁶ M R6G for 12 h again.

3. Results and discussion

Scheme 1. Schematic illustration for the fabrication of Ag nanoparticles decorated CoFe₂O₄/Fe₂O₃ nanorod arrays grafted on carbon fiber cloth.

Ag@CoFe₂O₄/Fe₂O₃ nanorod arrays on carbon fiber cloth were fabricated through a two-step experimental process. Scheme 1 illustrates the fabrication procedure. CoFe₂O₄/Fe₂O₃ nanorod arrays were firstly prepared by a hydrothermal growth route followed by a calcination treatment process. Due
to the presence of CoFe$_2$O$_4$/Fe$_2$O$_3$ nanorod arrays, the composite can be easily collected from the solution by a magnet. After that, the carbon fiber cloth loaded with CoFe$_2$O$_4$/Fe$_2$O$_3$ nanorod arrays was then immersed in AgNO$_3$ solution. Ag nanoparticles were generated on the surface of CoFe$_2$O$_4$/Fe$_2$O$_3$ nanorod arrays through an in situ photochemical reduction process.

Fig. 1 shows the XRD pattern of the CoFe$_2$O$_4$/Fe$_2$O$_3$ nanorod arrays after calcination, the diffraction peaks at 18.3°, 30.1°, 35.4°, 37.1°, 43.1°, 53.4°, 56.9° and 62.6° can be indexed to (111), (220), (311), (222), (400), (422), (511) and (440) crystal planes of cubic phase CoFe$_2$O$_4$ (JCPDS No.22-1086), respectively. The diffraction peaks at 24.1°, 33.1°, 35.6°, 40.8°, 43.5°, 49.5°, 54.1°, and 57.6° can be well assigned to (012), (104), (110), (113), (202), (024), (116) and (018) crystal planes of Fe$_2$O$_3$ (JCPDS No.33-0664), respectively. Most of the diffraction peaks are intense and sharp, indicating that the as-prepared product possesses remarkable crystalline. Apparently, the broad peak at 26.36° can be well indexed to carbon fiber cloth. These results demonstrate crystalline CoFe$_2$O$_4$/Fe$_2$O$_3$ nanorod arrays have been integrated on to carbon fiber cloth.

![XRD pattern](image)

**Fig. 1.** XRD pattern of CoFe$_2$O$_4$/Fe$_2$O$_3$ nanorod arrays on carbon fiber cloth after calcination.
The morphology of the as-prepared CoFe$_2$O$_4$/Fe$_2$O$_3$ nanorod arrays product was observed by SEM and TEM. The SEM image of blank carbon fiber before loading materials is shown in Fig. 2(a), the diameter of the carbon fiber is around 10 μm and the surface is smooth. After hydrothermal and calcination process, amounts of nanorods with diameter in range of 40-90 nm appear on carbon fiber surface (Fig. 2(b-c)). Fig. 2(d) shows that the average diameter of CoFe$_2$O$_4$/Fe$_2$O$_3$ nanorods is about 70 nm. This is consistent with the SEM results. These CoFe$_2$O$_4$/Fe$_2$O$_3$ nanorods are found to be porous, which is attributed to high temperature dehydration process during the calcination treatment.

![SEM Images](image)

**Fig. 2.** SEM images of (a) blank carbon fiber cloth, (b, c) CoFe$_2$O$_4$/Fe$_2$O$_3$ nanorod arrays on carbon fiber cloth. (d) TEM image of CoFe$_2$O$_4$/Fe$_2$O$_3$ nanorod arrays.

After UV- light irradiation process, Ag nanoparticles were loaded on the surface of CoFe$_2$O$_4$/Fe$_2$O$_3$ nanorod arrays. SEM was firstly used to investigate the morphology of the obtained Ag@CoFe$_2$O$_4$/Fe$_2$O$_3$ nanorod arrays composite. Only nanorods can be clearly seen (Fig. S1). Fig. 3a shows TEM and HRTEM images of the obtained Ag@CoFe$_2$O$_4$/Fe$_2$O$_3$ nanorod arrays. It can be seen
numerous Ag nanoparticles with sizes ranging from 10 to 40 nm are decorated on the CoFe$_2$O$_4$/Fe$_2$O$_3$ nanorod arrays. The Ag nanoparticles have high crystalline with clear lattice fingers, as verified by the HRTEM result (Fig.3(b)). The lattice fringes with spacing of 0.232 nm and 0.250 nm can be indexed into (111) plane of cubic Ag and (311) plane of CoFe$_2$O$_4$, respectively. In order to investigate the distribution of related element in the sample, TEM elemental mapping was performed. The corresponding elemental maps (Fig. 3(c)) show the expected homogeneously spatial distribution of Co, Fe and O on the entire volume of the nanorods.

![Fig. 3](image)

**Fig. 3.** (a) TEM image of Ag@CoFe$_2$O$_4$/Fe$_2$O$_3$ nanorods, (b) HRTEM image of a single Ag nanoparticle, (c) TEM mapping of C, Co, Fe, O, Ag on a nanorod.

To further study oxidation state and chemical composition of the Ag@CoFe$_2$O$_4$/Fe$_2$O$_3$ nanorod arrays product, XPS investigation was performed. As expected, Ag, O, Fe and Co elements can be seen in the
XPS full spectrum (Fig. 4(a)). As shown in the Fig. 4(b), there are two split peaks at 711.2 and 724.6 eV, which can be corresponded to Fe 2p\(_{3/2}\) and Fe 2p\(_{1/2}\), respectively. Of the two peaks Fe 2p\(_{3/2}\) peak is narrower and stronger than Fe 2p\(_{1/2}\) and the area of Fe 2p\(_{3/2}\) peak is greater than that of Fe 2p\(_{1/2}\) because of spin-orbit (j-j) coupling. In addition, two satellite peaks located at 718.8 and 729.5 eV was also observed [35]. The result shows that Fe\(^{3+}\) exists in the Ag@CoFe\(_2\)O\(_4\)/Fe\(_2\)O\(_3\) nanorod arrays sample. Two distinct peaks at 780.6 eV for Co 2p\(_{3/2}\) and 796.4 eV for Co 2p\(_{1/2}\) with shakeup satellite peaks at 787.4 and 803.9 eV are observed in Fig.4(c), which is characteristic of Co\(^{2+}\) in the composite [36]. Two peaks for Ag 3d are observed at 368.4 and 374.4 eV (Fig. 4(d)), assigned to Ag 3d\(_{5/2}\) and Ag 3d\(_{3/2}\), respectively, which are the typical values for metallic Ag [37]. These results clearly proved the successfully fabrication of Ag nanoparticles loaded on the surface of CoFe\(_2\)O\(_4\)/Fe\(_2\)O\(_3\) nanorod arrays.

![Fig.4. XPS spectra of the synthesized Ag@CoFe\(_2\)O\(_4\)/Fe\(_2\)O\(_3\) nanorod arrays. (a) The whole XPS spectrum, (b) Fe2p XPS spectrum, (c) Co2p XPS spectrum, (d) Ag3d XPS spectrum.](image-url)
It is well known that the surface plasmon resonance induced by noble metal nanoparticles can highly enhance the Raman signal of the adsorbed molecular. To investigate the SERS activity of the Ag@CoFe$_2$O$_4$/Fe$_2$O$_3$ nanorod arrays, R6G was chosen as the model molecule. The carbon fiber cloth loaded with Ag@CoFe$_2$O$_4$/Fe$_2$O$_3$ nanorod arrays was firstly soaked in 3 mL of R6G solution for 12 h before SERS investigation. Fig. 5(a) shows the SERS spectrum of 10$^{-6}$ M R6G solution collected with Ag@CoFe$_2$O$_4$/Fe$_2$O$_3$ nanorod arrays substrate. For comparison, the SERS spectrum collected with 0.1 M R6G on pure carbon fiber cloth substrate is also shown in Fig. 5. It can be clearly seen that the SERS spectrum collected with Ag@CoFe$_2$O$_4$/Fe$_2$O$_3$ nanorod arrays substrate shows clear and much high Raman vibration features for R6G at 610, 772, 1183, 1310, 1361, 1505, 1573, and 1649 cm$^{-1}$, well consistent with previously reported data [8]. In contrast, very weak Raman peaks are shown with pure carbon fiber cloth substrate, although the R6G concentration is much higher (0.1 M).

In order to demonstrate SERS performance quantitatively, the enhancement factor (EF) was calculated based on the pure carbon fiber cloth substrate and 0.1 M R6G according to the following formula:

$$EF = \frac{I_{SERS} N_0 I_{SERS} \lambda}{I_0 N_{SERS} \lambda} = \frac{I_{SERS} C_0 \lambda}{I_0 C_{SERS} \lambda}$$

$N_0$ is the molecule number of 0.1 M of R6G solution and $I_0$ is the corresponding intensity. $N_{SERS}$ and $I_{SERS}$ are those with our prepared SERS substrate measurement under the concentration of 10$^{-6}$ M. All the Raman intensity and the calculation are based on the peak at 1649 cm$^{-1}$, and the value of the $I_0$ is 2031.3. According to this formula, the Ag@CoFe$_2$O$_4$/Fe$_2$O$_3$ nanorod arrays provide EF of about 6.1×10$^5$ with $I_{SERS}$ of 12302.0. For comparison, Ag nanoparticles loaded on the carbon fiber cloth was also prepared with the same photochemical method and used as SERS substrate. It’s Raman intensity is 2091.6 at the peak of 1649 cm$^{-1}$, showing the EF of about 1.0 ×10$^5$, which is lower than that of Ag@CoFe$_2$O$_4$/Fe$_2$O$_3$ nanorod arrays (Fig. S2). Another compared experiment shows that there is no R6G Raman signal detected by using CoFe$_2$O$_4$/Fe$_2$O$_3$ nanorod arrays as SERS substrate, which means the Raman signal enhancement is only due to the surface plasmon resonance of the Ag nanoparticles.
(Fig. S3). It seems that there is a synergistic effect between CoFe$_2$O$_4$/Fe$_2$O$_3$ nanorod arrays and Ag, which induces the enhanced SERS performance. It is possible that the rod-like CoFe$_2$O$_4$/Fe$_2$O$_3$ nanorod arrays make the loaded Ag nanoparticles have more hot spots, and so higher EF factor.

To evaluate the detection sensitivity of the Ag@CoFe$_2$O$_4$/Fe$_2$O$_3$ nanorod arrays substrate, SERS spectra of the substrate immersed in different concentrations of R6G solution ($10^{-8}$, $10^{-9}$ and $10^{-10}$ M) were measured. As shown in Fig. 5(b), it can clearly distinguish the characteristic bands of $10^{-10}$ M of R6G. The values of the Raman intensity based on the peak at 1649 cm$^{-1}$ for $10^{-8}$ M, $10^{-9}$ M and $10^{-10}$ M of R6G solution are 4708.3, 2434.4 and 206.5, respectively. And the corresponding EF values were calculated to be about $2.3 \times 10^7$, $1.2 \times 10^8$ and $1.0 \times 10^8$, respectively.

The stability and uniformity is quite important for a SERS substrate [38-39]. To further test the stability and uniformity of the Ag@CoFe$_2$O$_4$/Fe$_2$O$_3$ nanorod arrays substrate, the Raman mapping was scanned over a $20 \times 20$ μm$^2$ area with a step size of 2 μm. 100 points were collected. The SERS mapping of $10^{-6}$ M R6G solution on the Ag@CoFe$_2$O$_4$/Fe$_2$O$_3$ nanorod arrays substrate was shown in Fig.6(a). The relative standard deviations (RSD) of Raman peaks at 1311, 1508, and 1649 cm$^{-1}$ on the mapping was calculated to be 11.99%, 11.76%, and 11.85%, respectively (Fig.6(b-e)), indicating a
good Raman signal reproducibility of the as-prepared Ag@CoFe$_2$O$_4$/Fe$_2$O$_3$ nanorod arrays substrate. It is believed that CoFe$_2$O$_4$/Fe$_2$O$_3$ nanorod arrays with high uniformity may contribute to a 3D ordered arrangement of Ag nanoparticles. So many 3D hot spots would be formed between adjacent nanorods, which induce higher EF values and good Raman signal reproducibility.

![Fig.6](a) Raman scattering spectra of 10$^{-6}$ M R6G measured by 100 points over a 20 ×20 μm$^2$ area with a step size of 2μm. (b-d) The main Raman vibration intensities of R6G in SERS spectra showed in (a).

As for an effective SERS substrate that can be repeatedly used for many times, removing of the surface absorbed molecules is necessary. However, due to the high sensitivity of SERS, direct cleaning of the surface absorbed molecules to be no Raman signal state is quite difficult. Our prepared Ag@CoFe$_2$O$_4$/Fe$_2$O$_3$ nanorod-based SERS substrate would be cleaned with photocatalytic mechanism, since the Ag@CoFe$_2$O$_4$/Fe$_2$O$_3$ nanorod arrays also shows photocatalytic activity.
Photo-Fenton activity of the Ag@CoFe$_2$O$_4$/Fe$_2$O$_3$ nanorod arrays was then investigated by monitoring the degradation of R6G (5 mg/L) under visible light irradiation. The photocatalytic activity was measured by recording the UV-vis spectra of the R6G solution after different irradiation times. As shown in Fig. 7(a), with the increase of photocatalytic degradation time, the absorption band intensity of R6G at 526 nm significantly decreases, indicating the gradual breakdown of the chromophore structure responsible for the color of the dye. The percentage of the R6G degraded can be calculated using the following equation [40]:

$$% \text{ degradation} = \frac{C_0 - C_t}{C_0} \times 100$$

Where $C_0$ is the initial R6G concentration and $C_t$ is the concentration at time $t$. According to the equation, under the visible light irradiation, 99.15% of R6G could be degraded over the Ag@CoFe$_2$O$_4$/Fe$_2$O$_3$ nanorod arrays after 1 h. In contrast, CoFe$_2$O$_4$/Fe$_2$O$_3$ nanorod arrays without Ag nanoparticles loading only show degradation of 51.5%. For comparison, photocatalytic degradation of R6G in absence of the catalyst was also performed (Fig. 7(b)), only 22.4% of R6G were degraded. In addition, without the catalyst and H$_2$O$_2$, only 0.64% of R6G were degraded.
Fig. 7. (a) Time-dependent UV-vis absorption spectra of R6G solution in the present of a piece of Ag@CoFe$_2$O$_4$/Fe$_3$O$_3$ nanorod arrays. (b) The degradation rate curve of R6G in different conditions. (c) Photodegradation kinetics of R6G in the presence of Ag@CoFe$_2$O$_4$/Fe$_3$O$_3$ nanorod arrays and CoFe$_2$O$_4$/Fe$_3$O$_3$ nanorod arrays.

The kinetics of photocatalytic degradation of R6G in the presence of Ag@CoFe$_2$O$_4$/Fe$_3$O$_3$ nanorod arrays and CoFe$_2$O$_4$/Fe$_3$O$_3$ nanorod arrays were further investigated. In terms of the modified Langmuir-Hinshelwood (L-H) model [40, 41], the kinetic equation could be expressed as:

$$ r = -\frac{dC}{dt} = \frac{k_LK_{LH}C}{1 + K_{LH}C} = kC $$

Where $r$ (mg L$^{-1}$ min$^{-1}$) is the reaction rate, $C$ (mg L$^{-1}$) is the reactant concentration, $t$ (min) is the time.
of irradiation, $k_r$ (mg L$^{-1}$ min$^{-1}$) is the reaction rate constant $K_{LH}$ (L mg$^{-1}$) is the adsorption constant, and $k$ (min$^{-1}$) is the pseudo first order rate constant. By integrating at the limit of $C=C_0$ at $t=0$, the above formula can be expressed as:

$$\ln \frac{C_0}{C} = kt$$

The plots of $\ln (C_0/C)$ versus $t$ for the two catalysts are shown in Fig. 7(c). The rate constant of the reaction with the catalyst of Ag@CoFe$_2$O$_4$/Fe$_2$O$_3$ nanorod arrays is 0.02856 min$^{-1}$, which is much higher than that of CoFe$_2$O$_4$/Fe$_2$O$_3$ nanorod arrays (0.01222 min$^{-1}$). This means that the existence of Ag nanoparticles is beneficial for the photo-Fenton reaction.

A possible mechanism to the enhanced photocatalytic performance of Ag nanoparticles loaded CoFe$_2$O$_4$/Fe$_2$O$_3$ nanorod arrays can be put forward. Firstly, the ferrite was irradiated by the light. An electron/hole ($e^-/h^+$) pair was generated on the surface. The photogenerated hole $h^+_{VB}$ could react with water or a hydroxyl ion (H$_2$O or OH$^-$) to generate a hydroxyl radical, while the photogenerated electron $e^-_{CB}$ could be captured by H$_2$O$_2$ to yield hydroxyl radicals, limiting the recombination of holes and electrons, thus improving the photocatalytic activity. With Ag nanoparticles loading, the excited electrons in the conduction band of ferrite would be trapped by Ag species, which is favorable for the separation of photo-generated electrons and holes [42, 43]. This will subsequently help to form active radicals to degrade the adsorbed pollutants.

Considering the high photocatalytic activity, the recycling of the Ag@CoFe$_2$O$_4$/Fe$_2$O$_3$ nanorod arrays SERS substrate was then tested. The used Ag@CoFe$_2$O$_4$/Fe$_2$O$_3$ SERS substrate was cleaned with H$_2$O$_2$ solution with the assistance of light irradiation. After the cleaning process, it was reused as SERS substrate. The Raman signal collected on this reused substrate is shown in Fig. 8. It can be seen that R6G Raman signals still can be clearly seen after the fifth cycle. The Raman intensity values of five cycles based on the peak at 1649 cm$^{-1}$ are 12302.0, 2479.2, 1418.5, 1021.6 and 405.1, respectively. The EF values were calculated to be about $6.1 \times 10^5$, $1.2 \times 10^5$, $7.0 \times 10^4$, $5.0 \times 10^4$ and $2.0 \times 10^4$, respectively. The decrease of the EF value would be partially due to the loss of Ag nanoparticles during the treatment process. This result suggests that the obtained Ag@CoFe$_2$O$_4$/Fe$_2$O$_3$ nanorod...
arrays substrates can act both as SERS substrate and as photocatalysts. This bifunctions facilitates the recycling of the SERS substrates.

![Graph](image)

**Fig. 8.** Recycling of the Ag@CoFe$_2$O$_4$/Fe$_2$O$_3$ nanorod arrays SERS substrate. SERS spectra of $10^{-6}$ M R6G solution with a piece of used Ag@CoFe$_2$O$_4$/Fe$_2$O$_3$ nanorod arrays.

4. Conclusions

In summary, CoFe$_2$O$_4$/Fe$_2$O$_3$ nanorod arrays on carbon fiber cloth have been successfully synthesized through a simple hydrothermal synthesis method followed by calcining treatment. Ag nanoparticles were decorated on the CoFe$_2$O$_4$/Fe$_2$O$_3$ nanorod arrays by the following photochemical process to form Ag@CoFe$_2$O$_4$/Fe$_2$O$_3$ nanorod arrays composite. The obtained composite can be used as SERS substrate with high EF value and high reproducibility with RSD value less than 12%. In addition, the composite can be used as effective photo-Fenton catalyst to degrade R6G solution. Due to the bifunctions, the recycling of the Ag@CoFe$_2$O$_4$/Fe$_2$O$_3$ nanorod arrays composite as SERS substrate was demonstrated.
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Conflict of interest

The authors declare that they have no conflict of interest.

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